

# FIELD MULLING INSTRUCTIONS

## USA Door with USA Sash Set Transom

### Tools Required

Hammer  
Rubber Mallet  
Staple Gun  
Caulking gun  
Silicone  
Pliers/Channel Locks  
Clamps  
Miter Saw  
Wood Block

### Parts Included

Jamb Extensions  
Drip Cap  
Mull Cover  
Interior Mull Cover  
Mending plates

1. Remove the nailing fin on the side of the units where they will join by using pliers/channel locks
  - Place pliers/channel locks on the outer edge of nailing fin, grasping onto the nailing fin base (as shown in the first image below)
  - Make sure the grip of the channel locks is tight against nailing fin
  - Bend the nailing fin back and forth until the nailing fin becomes loose from the frame
  - Break the nailing fin off of the frame

Before

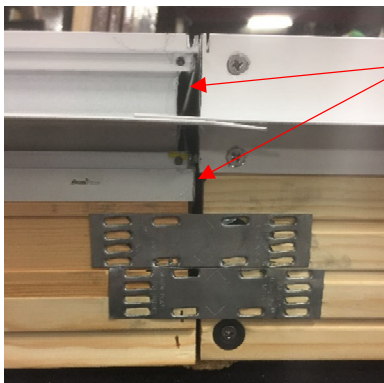


After



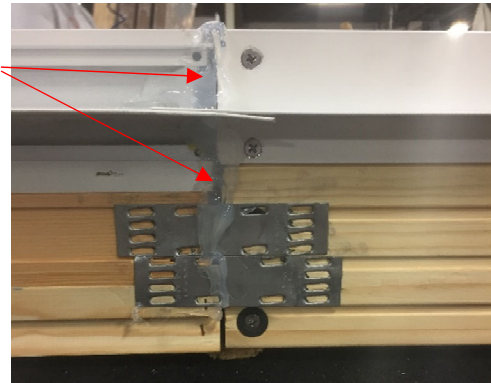
2. Pull units together so the two units are flush with each other on each side
  - Clamp the units together with a clamp
3. Hammer two mending plates into the wood where the units join together
4. Apply silicone in the gap between the muller units and over the mending plate

Before



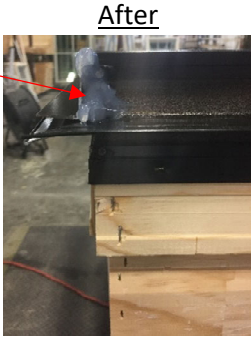
Silicone Application

After



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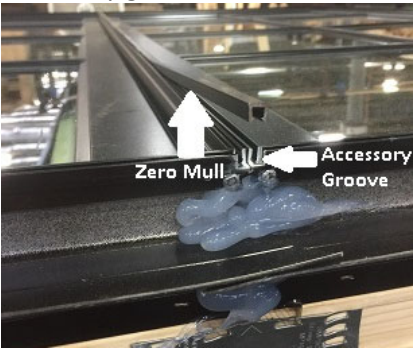
- 5. Attach the drip cap in the groove at the top of the unit using the rubber mallet or hammer with a block of wood
- 6. Apply silicone under each end of the drip cap between the drip cap and frame aluminum



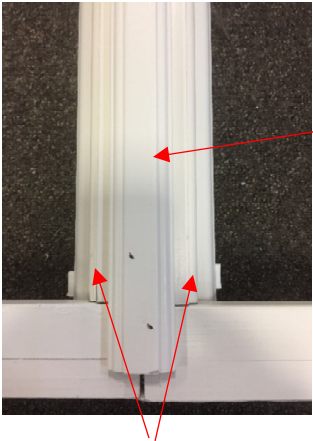
Silicone Application

Silicone Application

- 7. Attach the zero mull in the accessory groove in between the units with a rubber mallet



- 8. Flip unit so that the interior wood side is now facing up
- 9. Use 1/4" x 1" staples to attach interior mull cover
  - Staple 2 in the top and 2 in the bottom, then every 18-24", alternating sides



Interior Mull Cover

Even Spacing on both side of interior Mull Cover